Step Drill Bit

This step drill bit is designed to create multiple hole sizes. It features HSS material, a tin-coated surface, and a fully ground process.

Product Overview

High-Performance Metric Step Drills

These metric self-starting multiple hole step drills are engineered for precision and durability. Manufactured using a fully-ground process with high-speed steel (HSS) materials, they feature a TiN-coated surface treatment for enhanced wear resistance. Designed for versatility, these tools are available in various sizes and increments to suit diverse machining requirements.

Technical Specifications

Surface Treatment
TiN-Coated

Material	High-Speed Steel (HSS)
Manufacturing Process	Fully-ground
Available Shank Diameters	6.5mm, 10mm, 13mm

Size Variations

Drill Size Specifications

Steps	Size Range & Increments	Shank Diameter	Step Thickness
9	4 to 12mm x 1mm	6.5mm	5mm
5	4 to 12mm x 2mm	6.5mm	11mm
7	6 to 18mm x 2mm	10mm	5mm
10	4 to 22mm x 2mm	10mm	5mm
13	5 to 35mm x 2-3mm	13mm	3.5mm