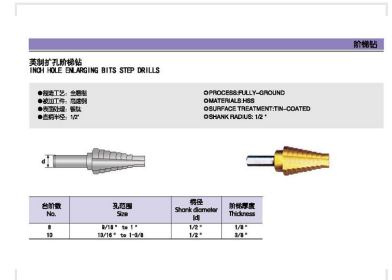


Step Drill Bit for Hole Enlargement

This step drill bit is designed for enlarging holes in various materials. It is made from high-speed steel with a tin coating for enhanced wear resistance.



Product Overview

High-Performance Inch Hole Enlarging Step Drill Bits

These professional-grade step drill bits are engineered for precision hole enlargement across a variety of materials. Constructed from high-speed steel (HSS) and fully-ground for superior accuracy, they feature a durable TiN (Titanium Nitride) coating to enhance wear resistance and significantly extend tool life. Designed with a standard 1/2-inch shank, these bits offer reliable performance for demanding industrial applications.

Technical Specifications

Surface Coating

TiN Coated

Material High-Speed Steel (HSS)

Manufacturing Process Fully-ground

Shank Diameter 0.5 inch

Available Configurations

Configuration Table

Steps	Hole Range	Step Thickness
8	9/16" to 1"	1/8"
10	13/16" to 1-3/8"	3/8"