

Step Drill Bit for Hole Enlargement

This step drill bit is designed for enlarging holes in metal workpieces. It is made from high-speed steel with a tin coating and features a fully ground process.



Product Overview

Metric Hole Enlarging Step Drill Bits

These metric hole enlarging step drill bits are precision-engineered for creating varied hole sizes in metal workpieces. Constructed from high-speed steel (HSS) with a durable TiN-coated surface, these tools offer enhanced performance and longevity. Designed with a fully-ground process, they ensure consistent results for professional machining applications.

Technical Specifications

Surface Treatment

TiN-Coated

Material High-Speed Steel (HSS)

Manufacturing Process Fully-ground

Shank Radius 13 mm

Step Thickness 5 mm

Configuration Options

Available Configurations

Number of Steps	Hole Range	Increments
6	14 to 24mm	2mm
8	20 to 34mm	2mm