

Rain Gutter and Downpipe Roll Forming Machine

This machine is designed for the efficient production of round steel rain gutters and downpipes. It utilizes a roll forming process to shape the metal into the desired gutter profile.



ADDITIONAL IMAGES



Product Overview



Automatic round steel gutter downpipe machine designed for efficient rain gutter production.

Automated Rain Gutter Production

This automatic roll forming machine is designed for the high-efficiency manufacturing of round steel gutters and downpipes. By integrating an uncoiler, precision feeding, hydraulic forming, and an automated cutting system, it ensures consistent output and superior product quality compared to traditional methods. Built for durability and precise control, this solution streamlines metal forming processes for roofing and drainage system professionals.

Technical Specifications



Precision forming stations for consistent gutter profile shaping.

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| Suitable Material | Color steel plate |
| Plate Width | 600 mm |
| Processing Thickness | 0.3-0.8mm |
| Number of Rollers | 14-16 rows |
| Total Power | 7 kW |
| Physical Dimensions (L x W x H) | 8.6 x 0.8 x 1.2m |

System Components



Automated control panel and hydraulic unit for precision forming.

Included Components

- Uncoiler
- Feed leading table
- Main forming machine
- Hydraulic formation cutting device
- Hydraulic system
- PLC control system
- Product bracket

Certifications & Support

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|------------------------|---|
| Warranty Period | 1 year |
| Compliance | CE Certified, Quality Management System |