

# Rain Gutter and Downpipe Forming Machine

This rain gutter and downpipe forming machine efficiently produces metal downspout pipes for building drainage systems. The fully automatic machine includes a decoiler, roll forming system, PLC, cutting device, and run-out table, and can be used with an elbow machine to create different pipe shapes.



## Product Overview

### Professional Rain Gutter & Downpipe Forming Solution

This fully automatic roll forming system is engineered for the high-precision production of metal water drainage pipes and gutter systems. The line integrates decoiling, forming, PLC-controlled cutting, and a run-out table to ensure consistent output and durability. Ideal for building contractors, this machine combines safety, aesthetic shaping, and reliable performance to create essential rainwater management infrastructure.

## System Configuration

### Included Components

- Decoiler
- Roll forming system
- PLC control unit
- Cutting device
- Run-out table

## Performance & Certification

### Certifications & Standards

CE, ISO 9001:2000, SGS, TÜVRheinland, Bureau Veritas

## Service & Logistics

### Production Lead Time

30 days

### Technical Support

Lifetime technical support with free replacement of non-artificial broken parts; onsite technician assistance available.