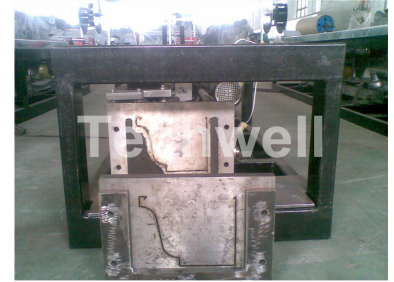


# Portable Gutter Forming Machine

This portable machine is designed for on-site gutter forming. It is capable of producing both K-style and half-round gutters with adjustable settings for different sizes and materials.



## ADDITIONAL IMAGES



## Overview

### Professional On-Site Gutter Fabrication

This portable gutter forming machine is engineered for high-efficiency, on-site fabrication of K-style and half-round gutters. Featuring a robust welded tubular steel frame and specialized polyurethane drive rollers, it ensures consistent, precise results for contractors. With user-friendly push-button controls and safety-first wiring, this machine offers a reliable solution for various roofing projects.

## Technical Specifications

### Power Requirements

**0.75 HP**  
Power

**110 V**  
Voltage

**12.8 A**  
Current

Forming Speed	40 ft/min
Drive System	Polyurethane drive rollers
Shear Mechanism	Guillotine style double rack and gear system
Forming Rollers	Factory set free floating stainless steel

## Material Compatibility

### Material Gauge Specifications

Material	Gauge/Thickness
Steel	30 to 24 ga. (.3mm to .3mm)
Aluminum	.024 to .32 (.3mm to .8mm)
Copper	16oz. to 20 oz. 3/4 hard (.5mm to .7mm)

### Material Width Capacity

- 5" Machine: 11 3/4" to 12 3/8" (300mm to 315mm)
- 6" Machine: 15" (380mm)

## Safety & Controls

### Safety Features

Push button entry/exit controls, Jog feature, Power interruption safety wiring