

Portable Downpipe Forming Machine

This portable machine is designed for efficient on-site production of downspouts and rainspouts. It shapes metal strips into the desired downpipe profile using rollers, forming dies, and an adjustable feeding mechanism.



ADDITIONAL IMAGES



Overview

Professional Portable Downpipe Solutions

This portable downpipe forming machine is engineered for efficient on-site fabrication of downspouts and rainspouts. Designed for versatility, it handles various materials including aluminum, steel, and copper, ensuring consistent, high-quality output. The system features a robust frame and Urethane drive rollers for smooth, non-twisting operation, making it an essential tool for professional metal roofing and gutter installation projects.

Performance & Capacity

Production Speed

30 ft/min
Standard Speed

60 ft/min
Max Optional Speed

Material Thickness

- Aluminum: .019 - .024 in.
- Steel: 29 - 26 ga.
- Copper: 16 oz.

Compatible Materials

Aluminum, Steel, Copper

Technical Specifications

Electrical System

110V • 220V • Forward/Reverse • Entrance JOG

Drive System

Urethane top and bottom drive rollers

Frame Construction

1" x 5" Aluminum side blocks

Configuration

Available Pipe Sizes

- 2" x 3"
- 3" x 3"
- 3" x 4"
- Round 4"

Automation & Control

Semi-automated, Length control, Limit switch

Cutoff Mechanism

Hand operated Quadra-shear with built-in crimper or cutoff saw

Warranty & Support

Warranty

1 year limited parts warranty