

# Pocket Tissue Manufacturing Line

This automated production line is engineered for manufacturing pocket-sized facial tissues. The system integrates paper unwinding, folding, cutting, and packaging processes to efficiently produce ready-to-use tissue packs.



## ADDITIONAL IMAGES



## Overview

### High-Efficiency Tissue Production

This automated pocket tissue production line is engineered for high-speed manufacturing of pocket tissues, mini facial tissues, and handkerchief tissues. Utilizing advanced PLC control and inverter technology, the system integrates unwinding, folding, cutting, and packaging to minimize labor costs while maximizing output. It is an ideal solution for both new entrants and established manufacturers seeking reliable, high-automation equipment.

## Performance Metrics

### Production Capacity

**1200 pcs/min**  
Max Folding Speed

**90 packets/min**  
Max Packaging Speed

## Technical Specifications

Power Requirements	12-15kW, 380V, 50Hz, 3Phase
Air Pressure	0.5 Mpa
Dimensions (LxWxH)	3660 x 2750 x 1920 mm
Overall Weight	3 T

## Material & Output

### Paper Specifications

Layer Count	Basis Weight
3 Layer	13-15 gsm
2 Layer	16-20 gsm

### Finished Product Dimensions

- Standard Type: 106mm x 52mm x 26mm
- Mini Type: 72mm x 52mm x 26mm

### Embossing Types

Steel to Woolen • Steel to Rubber • Steel to Steel

### Compatible Packing Films

CPP, PE, PE/CPP, PT/PE