

# Morse Taper Shank Machine Chucking Reamer

Machine chucking reamers are designed with morse taper shanks. They are manufactured according to GB/T 1132-2004 and ISO 521:1975, MOD standards.

Machine chucking reamers with morse taper shanks  
锥柄机用铰刀  
GB/T 1132-2004/ISO 521:1975,MOD



## Product Overview

### Precision Morse Taper Shank Machine Chucking Reamers

These machine chucking reamers are engineered for high-precision hole finishing and enlargement in industrial machine tool applications. Manufactured in accordance with GB/T 1132-2004 and ISO 521:1975 (MOD) standards, they ensure consistent dimensional accuracy and superior surface finish. Featuring a robust Morse taper shank design, these tools provide secure mounting and efficient power transmission for demanding metalworking tasks.

## Standards & Compliance

Standards	GB/T 1132-2004, ISO 521:1975
-----------	------------------------------

## Technical Specifications

### Size and Dimension Data

Product No.	Diameter (mm)	Total Length (mm)	Flute Length (mm)	Morse Shank No.
5.5EFD	5.5	138	26	1
6EFD	6	138	26	1
7EFD	7	150	31	1
8EFD	8	156	33	1
9EFD	9	162	36	1
10EFD	10	168	38	1
11EFD	11	175	41	1
12EFD	12	182	44	1
14EFD	14	189	47	1
15EFD	15	204	50	2
16EFD	16	210	52	2
18EFD	18	219	56	2
20EFD	20	228	60	2
22EFD	22	237	64	2
25EFD	25	268	68	3
28EFD	28	277	71	3
32EFD	32	317	77	4
36EFD	36	325	79	4
40EFD	40	329	81	4
50EFD	50	344	86	4