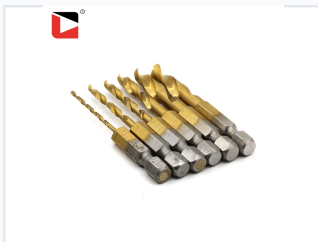


# HSS Twist Drill Bit with Hex Shank

HSS twist drill bits have a hex shank designed for use in power drills and drivers. Their twist design ensures efficient chip removal when drilling into metal, wood, and plastic.



## ADDITIONAL IMAGES



## Product Overview

### High-Performance HSS Twist Drill Bits

These High-Speed Steel (HSS) twist drill bits are engineered for professional drilling applications across metal, wood, and plastic. Featuring a versatile hex shank design, they ensure a secure grip in power drills and drivers, effectively preventing slippage during operation. With a wide range of material compositions and surface finishes available, these bits are built for durability, efficient chip removal, and precise drilling performance.

## Technical Specifications

### Shank Compatibility

- Straight Shank
- Taper Shank
- Three Flats Shank
- Hexagonal Shank
- 1/2" Reduced Shank
- 3/8" Reduced Shank

### Available Surface Finishes

White • Black • Black & White • TiN Coated • Amber • Black & Gold

### Material Composition

HSS4241, HSS4341, HSS9341, HSS6542 (M2), HSS CO5% (M35), HSS CO8% (M42)

## Manufacturing Standards

### Compliance Standards

#### Standard Code

DIN338

DIN340

DIN1897

DIN1869

DIN345

DIN341

### Manufacturing Methods

- Roll Forged
- Rolled Polished
- Fully Ground
- Milled

## Design Features

### Point Angles

**118 °**

Standard Point Angle

**135 °**

Split Point Angle

### Helix Angles

Type N, Type W, Type H