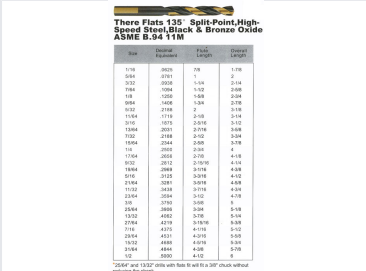


# High-Speed Steel Drill Bit with 135° Split-Point

This high-speed steel drill bit features a 135° split-point and black and bronze oxide finish. It conforms to ASME B.94 11M standards and is designed for general purpose drilling in metal, wood, and plastic.



**These Flats 135° Split-Point High-Speed Steel Black & Bronze Oxide ASME B.94 11M**

Size	Flats	Point	Overall Length
1/16	0.015	0.9	1.78
5/64	0.015	1	2.14
3/32	0.015	1.14	2.54
7/64	0.015	1.27	2.92
1/8	0.015	1.41	3.30
9/64	0.015	1.54	3.68
5/32	0.015	1.68	4.06
11/64	0.015	1.81	4.44
3/16	0.015	1.95	4.82
13/64	0.015	2.08	5.20
7/32	0.015	2.22	5.58
15/64	0.015	2.35	5.96
1/4	0.015	2.49	6.34
17/64	0.015	2.62	6.72
9/32	0.015	2.76	7.10
19/64	0.015	2.89	7.48
5/16	0.015	3.03	7.86
21/64	0.015	3.16	8.24
11/32	0.015	3.30	8.62
23/64	0.015	3.43	9.00
3/8	0.015	3.57	9.38
25/64	0.015	3.70	9.76
13/32	0.015	3.84	10.14
27/64	0.015	3.97	10.52
7/16	0.015	4.11	10.90
29/64	0.015	4.24	11.28
15/32	0.015	4.38	11.66
31/64	0.015	4.51	12.04
1/2	0.015	4.65	12.42

\*Standard 135° split-point drill bits fit in 3/8" chucks without modifying the chuck.

## Product Overview

### High-Performance Drilling Solution

This high-speed steel drill bit features a 135° split-point geometry designed for superior self-centering and reduced thrust requirements. With a robust black and bronze oxide finish, it provides excellent wear resistance for general-purpose applications in metal, wood, and plastic. Engineered to meet ASME B.94 11M standards, these bits offer precision and reliability for professional machining needs.

## Technical Specifications

### Special Features

- Split-point geometry for self-centering
- Flats on 25/64" and 13/32" sizes to fit 3/8" chucks
- General purpose design

Material	High-Speed Steel
Point Angle	135 degree
Surface Finish	Black Oxide, Bronze Oxide
Compliance Standard	ASME B.94 11M