

High-Speed Steel Drill Bit

High-speed steel drill bits are suitable for drilling into metal, wood, and plastic. Their high-carbon steel alloy is heat-treated for enhanced hardness and durability.



ADDITIONAL IMAGES



Product Overview

High-Performance HSS Drill Bits

These DIN338 Type N drill bits are manufactured from premium high-speed steel, ensuring durability and consistent performance. Featuring a precision-ground 135° split-point tip, these bits prevent walking and reduce feed pressure for immediate drilling engagement. Designed for accuracy, the fully ground flutes and body provide superior chip removal, making them ideal for carbon steel, cast steel, and wrought iron applications.

Technical Specifications

Key Features

Fully Ground • Double Split Point • Precision Ground Point • Anti-Walk Tip

Standard	DIN338, Type N
Tip Angle	135 degrees
Compatible Materials	Carbon Steel, Cast Steel, Wrought Iron

Size Range

Available Sizes

Item No.	Diameter (mm)	Flute Length (mm)	Overall Length (mm)
0304010	1	12	34
0304015	1.5	20	43
0304020	2	24	49
0304025	2.5	30	57
0304030	3	33	61
0304035	3.5	39	70
0304040	4	43	75
0304045	4.5	47	80
0304050	5	52	86
0304055	5.5	57	93
0304060	6	57	93
0304065	6.5	63	101
0304070	7	69	109
0304075	7.5	69	109
0304080	8	75	117
0304085	8.5	75	117
0304090	9	81	125
0304095	9.5	81	125
0304100	10	87	133
0304105	10.5	87	133
0304110	11	94	142
0304115	11.5	94	142
0304120	12	101	151
0304125	12.5	101	151
0304130	13	101	151