

High-Speed Steel Drill Bit

High-speed steel (HSS) drill bits are designed for drilling into metal, hardwood, and other tough materials. The fluted design efficiently removes chips and debris from the hole, while the sharp cutting edges ensure clean and accurate drilling.



Overview

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These DIN338 Type N drill bits are manufactured from premium high-speed steel, engineered for durability and resistance to heat. Featuring a 118° chisel tip point, they are optimized for general-purpose applications across a wide range of operating conditions and materials. Their robust design ensures efficient chip removal and precise cutting performance.

Technical Specifications

Available Finishes

Black Finish • Sandblasted

Standards	DIN338, Type N
Tip Angle	118 degrees

Dimensions

Size Specifications

Item No.	Diameter (mm)	Flute Length (mm)	Overall Length (mm)
0308010	1	12	34
0308015	1.5	20	43
0308020	2	24	49
0308025	2.5	30	57
0308030	3	33	61
0308035	3.5	39	70
0308040	4	43	75
0308045	4.5	47	80
0308050	5	52	86
0308055	5.5	57	93
0308060	6	57	93
0308065	6.5	63	101
0308070	7	69	109
0308075	7.5	69	109
0308080	8	75	117
0308085	8.5	75	117
0308090	9	81	125
0308095	9.5	81	125
0308100	10	87	133
0308105	10.5	87	133
0308110	11	94	142
0308115	11.5	94	142
0308120	12	101	151
0308125	12.5	101	151
0308130	13	101	151