

Gutter Roll Forming Machine

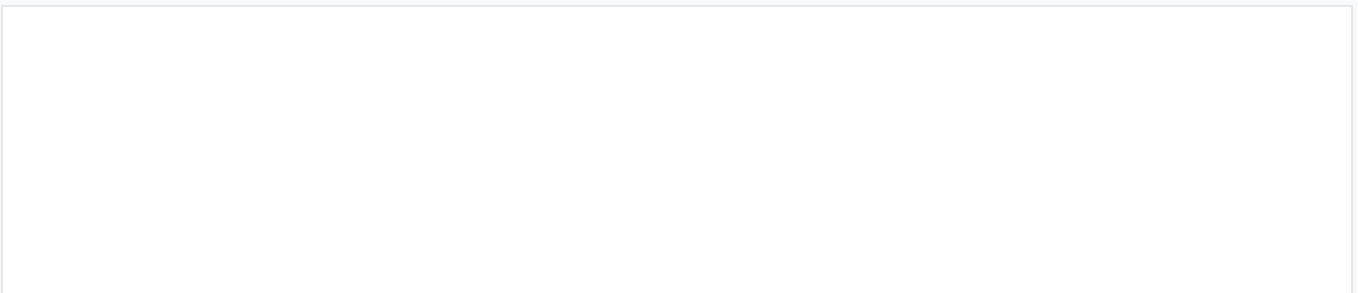
This machine is designed for high-speed production of water gutters. It is easy to operate.



ADDITIONAL IMAGES



Product Overview



Machine overview detailing uncoiler, roll forming stations, and control unit.

High-Efficiency Gutter Production

This professional-grade roll forming machine is engineered for the high-speed, precise production of steel gutters. Featuring a robust hydraulic system and advanced PLC control, it ensures consistent profile quality for demanding roofing and drainage applications. Designed for reliability and ease of operation, it represents a versatile solution for building material manufacturing.

Technical Specifications

Precision forming die and adjustable guides for accurate gutter profiles.

Production Capacity

12 m/min

Max Speed

Feeding Widths

- 915mm
- 1000mm
- 1200mm
- 1220mm
- 1250mm

Dimensions (L x W x H)	5m*1.3m*1.3m to 15m*1.3m*1.4m
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Rolling Thickness	0.3 - 1 mm
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Weight	3.2 T
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Power and Control

Robust hydraulic system powering the forming process.

Power Supply	380V, 3 Phase, 50Hz
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Main Motor Power	4 kw
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Hydraulic Power	3 kw
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Controller Type	PLC
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Compliance and Quality

Core Components

Pressure vessel • Motor • Engine • PLC

Certifications	CE, ISO 9001:2008
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