

# Combined Drill and Tap Bit Set

This combined drill and tap bit set is designed for drilling and tapping in a single operation. It is constructed from high-speed steel (HSS) and suitable for use in a range of materials, including aluminum, steel, and plastic.



## ADDITIONAL IMAGES



## Overview

### Efficient One-Step Drilling and Tapping

This combined drill and tap bit set is engineered for high-efficiency machine use, allowing for drilling and tapping in a single operation. Constructed from premium High-Speed Steel (HSS), these bits are designed for durability and a long service life across various materials including aluminum, steel, and plastic. The self-centering tip ensures precise hole starting, while the hexagonal shank provides a secure, non-slip grip in power tools.

## Key Features

### Core Specifications

**6 pcs**

Pieces per Set

**6.35 mm**

Shank Diameter

**2 P**

Precision Grade

## Technical Details

Material	High-Speed Steel (HSS)
Shank Type	1/4 Hexagon Shank
Suitable Materials	Aluminum, Steel, Plastic

## Size Chart

### Detailed Metric Dimensions

Size	Pitch (mm)	Drill Length (mm)	Thread Length (mm)	Total Length (mm)
M3	0.5	8	15	65
M4	0.7	9	15	65
M5	0.8	9	18	67
M6	1	9	20	67
M8	1.25	11	21	69
M10	1.5	13	23	70

## Usage Guidelines

### Operational Requirements

- Designed for machine use only
- Manual hand-tool use is prohibited
- Ensure secure fit in 1/4 inch hex drivers
- Optimized for efficient chip removal via integrated flutes