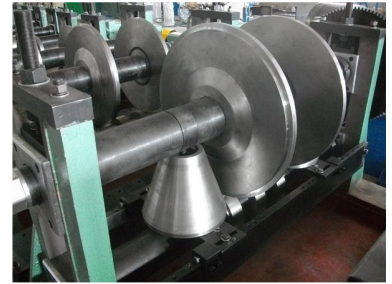
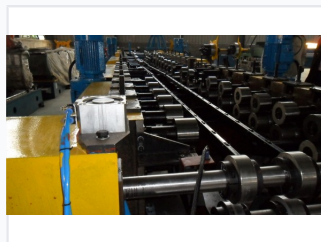
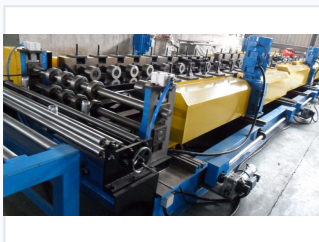


Cable Tray Roll Forming Machine

This cable tray roll forming machine is designed for efficient and precise manufacturing. It shapes metal sheets into cable tray profiles using a series of rollers and forming stations.



ADDITIONAL IMAGES



Overview

High-Efficiency Cable Tray Production

This industrial roll forming machine is engineered for the precise and automated manufacturing of cable trays. Featuring an adjustable design, it allows for the production of various cable tray dimensions by simply replacing punching moulds and adjusting roller distances. The system supports high-volume manufacturing with continuous forming capabilities, ensuring consistent quality and dimensional accuracy for mild and galvanized steel materials.

Technical Specifications

| | |
|--------------------------|-----------------------------------|
| Material Thickness | 1.75 mm |
| Steel Width Range | 100mm - 860mm |
| Line Speed | 3.75 M/min |
| Continuous Forming Speed | 12.5 M/min |
| Compatible Materials | Mild steel, Galvanized steel coil |

Operational Features

Operation Modes

Automatic • Manual

Production Flow

- Decoiler
- Flattening
- Feeding & Punching
- Forming
- Cut-to-length
- Collection

Key Components

Equipment Breakdown

| Component |
|--------------------------|
| Decoiler |
| ML-900 Flattening Device |
| Servo Feeding |
| JF21-200B Punching |
| Forming Machine |
| Cut-to-length Device |