

# Automated Casting Production Line

This automated casting production line is designed for high-volume manufacturing of metal parts. The system integrates mold preparation, metal pouring, cooling, and part ejection.



## Overview

### Automated Casting Production Line

This high-efficiency automated casting production line is designed to streamline the manufacturing of metal components such as grinding balls, bent axles, and brake drums. Engineered for industrial applications including mining, chemical processing, and power generation, the system integrates advanced machinery to handle the entire casting process from mold preparation to part ejection. With a focus on automation, the line optimizes production capacity and significantly reduces labor requirements.

## Technical Specifications

### Annual Capacity

**12000 tons/year**

Max Capacity

**3000 tons/year**

Min Capacity

### Power Rating

100 KW

### Voltage

380 V

### Total Weight

22 T

### Dimensions (L x W x H)

27m x 8m x 4m

## Manufacturing Capabilities

### Target Industries

Mine • Cement plant • Power station • Chemical industry

### Compatible Applications

Grinding balls, Bent axle, Brake drum, Water meter shell, Hammer, Form relieved tooth, Steel talons

## System Components

### Included Equipment

- Open mold machine
- Close mold machine
- Turnover machine
- Core shooting machine
- Reversing machine
- Pusher mold machine
- Blow sand machine
- Pouring machine
- Roll gang
- Sand cleaning machine

## Operational Details

### Process Flow

Step	Process
1	Preheat iron mould
2	Shoot sand to iron mould
3	Check and adjust sand
4	Pouring melting water
5	Open mold and eject
6	Clean residual sand
7	Repeat cycle

Operating Staff	3-4 people
Certifications	ISO9001:2008
Warranty	1 Year