

## 200L Steel Drum Production Line

This steel drum production line is engineered to produce 100-220L drums, including closed, open, conical, and bituminous types. It is widely used in oil, chemical, food, and beverage industries.



### ADDITIONAL IMAGES



### Overview



### Versatile Steel Drum Manufacturing Solutions

This production line is designed for the high-efficiency manufacturing of 100-220L steel drums, including closed, open, conical, and bituminous types. It offers scalable output options ranging from low-speed (1-2 pcs/min) to high-speed (7-8 pcs/min) configurations to meet various industrial demands. These drums are widely utilized across the oil, chemical, food, and beverage industries for reliable storage and transport.

### Production Capacity

#### Available Production Speeds

- Low speed: 1~2 pcs/min
- Medium speed: 5~6 pcs/min
- High speed: 7~8 pcs/min

## Drum Specifications



### Standard 216.5L Drum Dimensions

**216.5 L**  
Capacity

**571.5 mm**  
Inner Diameter

**897 mm**  
Height

### Material & Construction

Feature	Specification
Applied Sheet	SPCC steel plate or cold-rolled sheet
Material Thickness	0.8 - 1.2 mm
Weight	16 - 18 kg
Corrugations	6 - 10
Closures	2 closures (3/4 Inch + 2 Inch holes)

## Finishing & Coating



### Surface Treatment

Parameter	Value
Outside Painting	Nitro bake paint
Paint Thickness	Minimum 18 micron
Body Color	One color or multicolor

## Material Consumption

### Material Efficiency Ratios

Plate Thickness (mm)	Finished Drums (pcs/T)	Unit Weight (kg/pc)
1.2	41	21.5
1	50	18

## Compliance & Quality

### Quality Standards

ISO 9001:2008, CE Certified, Machinery Directive 2006/42/EC, Utility Model Patent